

Rigid PVC film for solid medicine packing  
Technical Data Sheet

Rigid PVC film	Thickness :100μm-1000μm                    ±1000μm Reel Width: 60-1200mm                    ±1.0mm
Appearance	Clear,Rolling up evenly and tightly,no variation or loose for inner core,,no stripe、stain、pierce.the point for 1.3mm is not exceed 3.
Technical Details	Density    1.36-1.40g/cm <sup>3</sup> Water Vapor Transmission Rate    ≤2.5g/m <sup>2</sup> ·24h Oxygen Transmission    ≤30cm <sup>3</sup> /m <sup>2</sup> ·24h·0.1Mpa Tensile Strength (Longitudinal/Transversal)    ≥44Mpa Impact Resistance    Less than 2 pieces broken Heat Expansion(Longitudinal/Transversal)    ±4% Bond Strength(Longitudinal/Transversal)    ≥7.0N/15mm Vinyl Chloride Monomer(VCM)    ≤1.0 ppm
Core	Core (paper or per client's request): 76mm/152mm
Microbial Limit	Bacteria Number                    ≤1000/100cm <sup>2</sup> Number of mould                    ≤100/100cm <sup>2</sup> Number of Escherichia Coli                    not allowed /100cm <sup>2</sup>
Chemical Performance	Easy Oxide                    ≤1.5ml (Titration) Heavy Metals                    ≤1ppm Barium                    not opacity Non volatile substance                    ≤30mg Toxicity                    Non toxic, <b>no plasticizer</b>
Test Method	YBB00212005 as reference

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Export Packaging	Two pharmaceutical grade PE films, carton, pallet/wooden case
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**Features:**

- 1, Customized products and colors can be developed to suit the specific cases.
- 2, The resin and adjuvant materials are in conformity with the FDA's management terms of PVC.
- 3, From the market feedback and comparison, Our Rigid PVC film can compare with other big manufacture.

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